

Date: Monday, 5/14/2007 7:14:17 AM
User: Kim Johnston

Process Sheet

split SB 07/05/14

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 32334 -3	Part Number	: D412702105B
Estimate Number	: 12856	Drawing Number	: ICA D412-702 P.79
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 5/14/2007 S.O. No. : N/A	Drawing Revision	: D
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 5/15/2007
Previous Run	: N/A	Qty:	5 Um: Each
Written By	:		
Checked & Approved By	:		
Comment	: est rev A 07/05/10 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
type labels per PPP D412-702-105B CHG001

PTO

2.0	D35731	ADAPTER
-----	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
ADAPTER
batch: B 31 861

3.0	D3579046	SHOULDER HARNESS RH
-----	----------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
SHOULDER HARNESS RH
batch: B 32115

4.0	K62	CLIP
-----	-----	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
CLIP
batch: M 604 424

5.0	MS24693S273	Screw
-----	-------------	-------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)
Screw
batch: M1495-

SB 07/05/14 ⑤

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07/05/16	1	w/o split	ml	07/05/16	1	<i>[Signature]</i> 070524	<i>[Signature]</i> 070524	
07-05-24	1	Applied contact cement - m 102505	ml	07-05-24				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 5/14/2007 7:14:17 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32334

Part Number: D412702105B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch: M11763-

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

batch: M104215-

SB 07/05/14 (5)

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

DECAL

batch: M 32086

SB 07/05/23 (1)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

SB 07/05/23 (1)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

James M. (1)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-105B CHG001

Location:

PPP Rev: Dart

PC 7/5/24 (1)

Job Completion



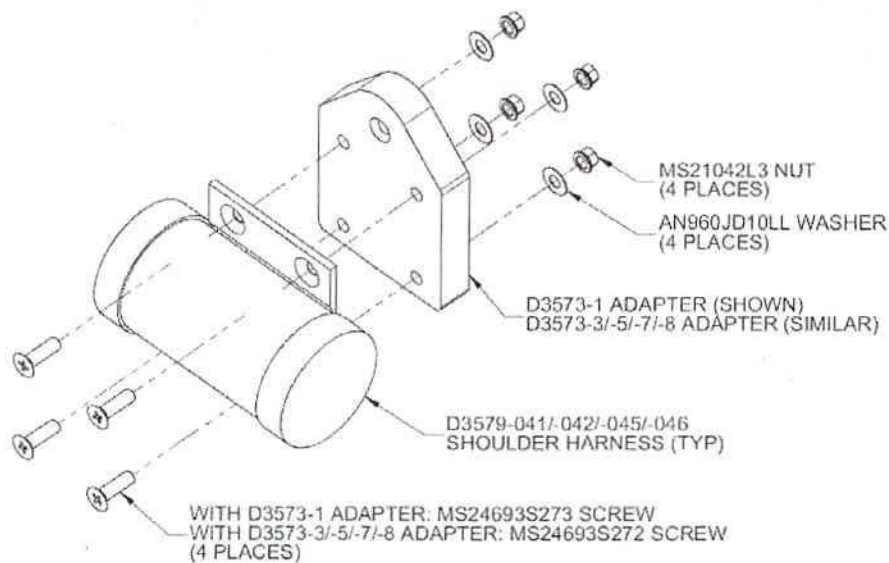
QC 21 Final inspection who release
W 07/05/24 (1)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07/05/23	9	main adhesive Sealant glue M 104 524	SA	07/05/24	①			

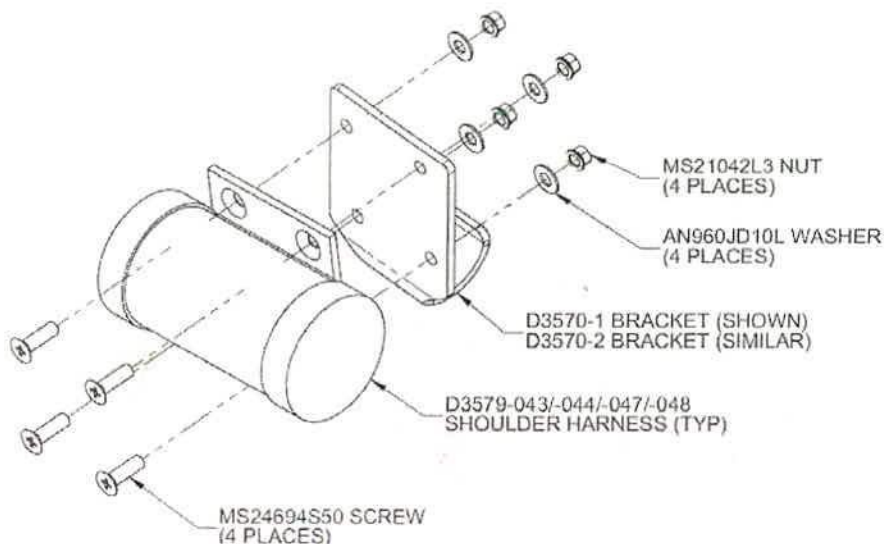
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>07/05/24</u>	<u>9.0</u>	<u>D3569-3 does not stick to the buckle, even with the recommended adhesive 3M fast cure 5200</u>	<u>[Signature]</u> <u>07/05/24</u>	<u>Apply a light coat of contact cement to back of the label to the buckle.</u> <u>M 102 525</u>	<u>SRB</u> <u>07/02/24</u>	<u>[Signature]</u> <u>07/05/24</u>	<u>[Signature]</u> <u>07/05/24</u>	<u>[Signature]</u> <u>07/05/24</u>

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32334

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR
COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.